Marlin® AUTOLOADERS

49, 99C, 99M1, 989M2

OWNER'S MANUAL

IMPORTANT

This manual contains operating, care and maintenance instructions. Please read it carefully and keep it handy. To insure warranty protection for your rifle, the warranty card attached to the back cover should be filled out and mailed within 10 days of purchase.

Marlin's Guide to Gun Safety

1. Treat every gun with the respect due a loaded gun.
2. Keep the safety ON SAFE until you are ready to shoot.
3. Be sure of your target before you pull the trigger.
4. Use only clean, dry, factory-loaded ammunition of the proper size and caliber.
5. Don't use modified or mutilated ammunition.
6. When carrying your gun never point it at anything you do not want to shoot.
7. Be sure to keep the barrel and mechanism clean and free of obstructions.
8. Before cleaning be sure your rifle is completely empty.
9. Never climb a tree or a fence, or jump a ditch with a loaded gun.
10. Never pull a gun toward you by the muzzle.
11. When shooting always wear protective shooting glasses.
12. Avoid ricochets by never shooting a bullet at a flat, hard surface; or water.
13. Be sure your backstop is adequate before beginning target practice.
14. Be sure no one is standing in the path of ejecting shells.
15. Store guns and ammunition separately; beyond the reach of children.
16. Avoid alcoholic beverages before and during shooting.
17. Completely unload your gun before storing, traveling, standing it against an object, laying it down or handing it to someone.
18. Never use a gun that fails to function properly or force a jammed action.

How your Marlin is made

Now that you are a Marlin owner, you should know a little bit more about the company that makes America's finest firearms. And we don't say that lightly — over four generations of Marlin-totin' sportsmen say it for us! For over 100 years, Marlin gunsmiths have been turning out the kind of quality firearms that have made our symbol famous. Only Marlin gives you Micro-Groove® rifling — an exclusive advance in barrel making that's proven up to 25% more accurate in range and laboratory tests. Now that you are a Marlin owner you will see just what we mean!

Marlin Warranty

This rifle is warranted to the original registered owner for a period of two years from the date of purchase against defects in material and workmanship, excepting, however, such conditions as normal wear or damage resulting from neglect, abuse, or repairs not made or authorized by Marlin.

Its Purpose

Your Marlin autoloader has had lightweight and fast action built in to make it a great small game rifle. Large capacity tubular magazines or convenient clip loading make it an ideal rifle for plinking or informal target shooting.

1 Your Marlin Autoloader

Your Marlin autoloader is a semi-automatic .22 caliber rimfire rifle using either a tubular or clip type magazine. Your rifle is designed for .22 Long Rifle cartridges only. It is shipped completely assembled and should not be used or disassembled without fully reading and understanding the instructions in this Owner's Manual.

2 Specifications

Model	Lgth.	Wgt.	Barrel	Front Sight	Rear Sight	Rec. *Scope	Mag. Type
49	40½"	5½ lbs.	22"	Ramp	Adj. Open	Marlin 300, 4X	Tubular
99C	40½"	5½ lbs.	22"	Ramp	Adj. Open	Marlin 300, 4X	Tubular
99M1	37"	4½ lbs.	18"	Ramp	Adj. Open	Marlin 300, 4X	Tubular
989M2	37"	4½ lbs.	18"	Ramp	Adj. Open	Marlin 300, 4X	Clip

*All Marlin Autoloaders are grooved for tip-off scope mounting. Refer to pages 12 and 13 for illustrations and specifications of the scopes we recommend for your autoloader.

Model	Trigger	Stock	Ammunition	Mag. Cap.
49	24 K gold plated	Selected walnut. American	22 Long Rifle	18
99C	24 K gold plated	Selected walnut. American	22 Long Rifle	18
99M1	24 K gold plated	Selected walnut. American	22 Long Rifle	9
989M2	24 K gold plated	Selected walnut. American	22 Long Rifle	7

3 How to Operate the Safety

The safety mechanism is a round button located behind the trigger. To put your autoloader ON SAFE hold your rifle in the normal shooting position, pointed in a safe direction, and push the safety button from left to right as far as it will go. The safety is now ON SAFE.

To move your safety to the OFF SAFE position, push the safety button from right to left as far as it will go. A red ring around the safety button will be visible when the safety is in the OFF SAFE position.

Never disassemble the safety. It has been correctly designed, fitted and tested. Any mechanical device can fail, however, so never rely on the safety to justify careless handling.

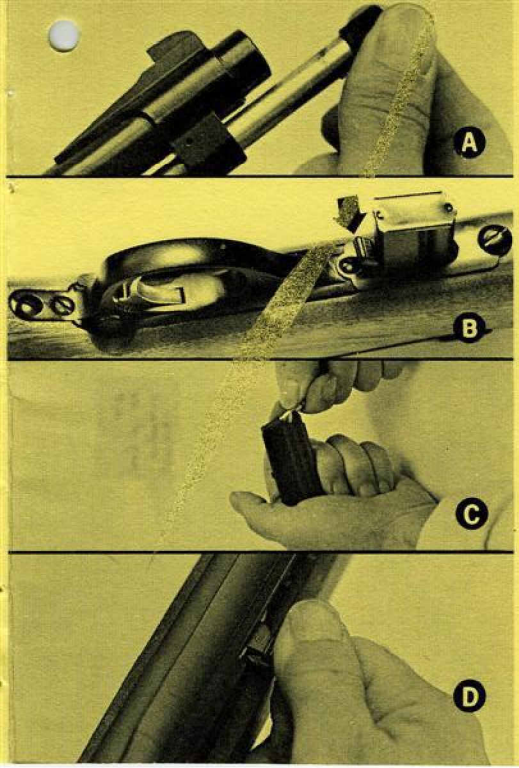
4 How to Load Your Autoloader

A. Tubular Magazine (Model 49, 99C, 99M1 only). Be sure the chamber is empty, bolt is closed, and the gun is pointed in a safe direction. To load the magazine turn your autoloader over and unlock the inner magazine tube by turning the knurled locking end plug (photo A). Keeping your fingers away from the muzzle, extract the inner tube from the outer tube until either the loading port is exposed as is the case with the Model 49 and 99C or the entire inner tube has been extracted as is the case with the Model 99M1.

When you have loaded up to 18 cartridges for Models 49 and 99C, or 9 cartridges with the Model 99M1, slide the tube back in place, turning it slightly to ease passage over the loaded rounds. Then rotate the knurled locking end plug to the locked position.

The inner tube will not lock in place if the number of cartridges loaded exceeds the stated magazine capacity.

B. Clip Magazine (Model 989M2 only) Depress the clip release (photo B) and remove the clip from the rifle. Insert up to 7 cartridges as shown in photo C.



With the gun pointed in a safe direction replace the loaded magazine being sure it locks in place.

Note — your autoloader is not designed to be single-loaded. Always load cartridges through the tube or clip magazine as directed above.

5 Cocked and Ready

With the safety ON SAFE, and the rifle pointed in a safe direction, pull the charging handle fully to the rear (photo D) and let it snap forward freely. Your autoloader is now cocked and ready to fire when the safety is pushed to the OFF SAFE position.

6 To Fire

Push the safety to the OFF SAFE position and with the gun pointed at the target, squeeze the trigger. Since your rifle is an autoloader, after each shot is fired it is ready to be fired again. If you have not fired all cartridges at the target, be sure to put the safety ON SAFE until you are ready to shoot again.

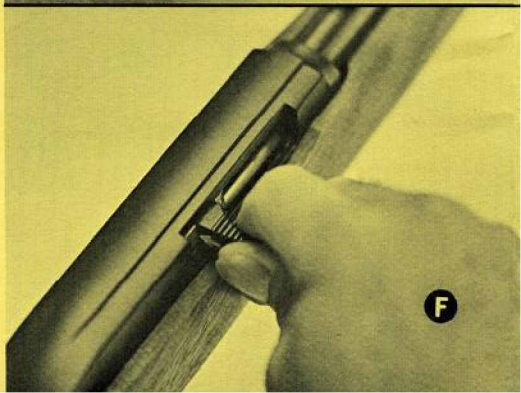
7 How to Unload

Before you unload, be sure your rifle is ON SAFE and pointed in a safe direction. To unload your autoloader you must first unload your magazine. This can be accomplished by either removing your clip or unlocking and removing the inner magazine tube and emptying all cartridges. Then replace and lock the tube back in position. Next, the action must be cleared by grasping the charging handle, pulling it fully to the rear (bolt open) and letting it snap forward freely. This must be done repeatedly until the ejection of cartridges ceases. Refer to photo E which illustrates clearing the action. Finally you must check the chamber and feed throat visually to be sure that no cartridges remain. The visual check may be accomplished more easily by locking the action in the open position, (bolt to the rear). First, pull the charging handle rearward and hold it open. Now engage the lock by pushing the charging handle to the left, toward receiver (photo F).

To release, pull the charging handle out to the right and let it snap forward freely.

8 What to do if your Rifle fails to fire

A. **Misfires** If you have squeezed the trigger



and nothing happens, remain in shooting position, pointing the gun in a safe direction. Count to 10, then clear the action.

B. **Underpowered shot** A "squib," or underpowered shot, should not occur if the ammunition is clean, dry, and factory loaded. You can tell if a shot is underpowered by the unusual low report it makes. Because the bullet may actually still be in the barrel, you must unload completely, clear the action, and look through the barrel to see if there is any obstruction. If there is, it should be removed by a Marlin Recommended Gunsmith.

9 Sighting

Your rifle has been sighted-in and test-fired at the factory. Due to individual shooting characteristics however, sighting should be range verified.

A. **Vertical Correction:** To raise the point of impact, raise the rear sight. To lower the point of impact, lower the rear sight.

B. **Horizontal Correction:** To move the point of impact to the left, move the rear sight to the left. To move the point of impact to the right move the rear sight to the right.

Windage and elevation adjustments to the rear sight of Models 99M1 and 989M2 can be made by turning the windage and elevation adjustment screws.

Windage adjustments to the rear sight of Models 49 and 99C can be accomplished by gently tapping the dovetail portion of the rear sight in the direction desired. Elevation adjustments to the rear sight of the Model 49 and 99C may be accomplished by moving the elevator to the desired height.

10 Cleaning Your Rifle

With the safety on SAFE, clear the action several times to be sure no cartridges remain. Pull the charging handle back and lock the action open.

Before shooting this or any other firearm, always check the bore to be sure it is free of grease, oil, or any other obstruction. With normal use it is not necessary to clean the

bore of your autoloader. However, if your rifle gets wet, or if any foreign material gets into the action or barrel, cleaning as described below is recommended.

A. **Cleaning the Bore and the Barrel** Use any standard .22 caliber commercial cleaning rod and cleaning patches. Clean the barrel with powder solvent and wipe lightly with gun oil after cleaning.

11 Cleaning the Action

The steps listed below should be followed carefully to assure proper disassembly, cleaning and reassembly.

Step #1 — With the safety ON SAFE, clear the action several times to be sure no cartridges remain.

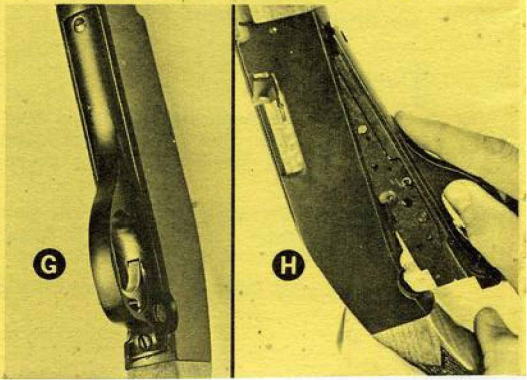
Step #2 — The magazine should be removed in accordance with the procedure described on page 4.

Step #3 — (Model 49 only). Unscrew the front and rear trigger guard screws as shown in photo G and remove the action from the receiver (photo H).

(Model 99C only). Unscrew take-down screws A and B as shown in photo I. Separate the rifle into two segments, the first consisting of the stock and trigger assembly, the second consisting of the barrel and action. Unscrew the assembly screws D and E as well as assembly post screw F as shown in photo J. Remove assembly post G. The action can now be removed from the receiver.

(Models 99M1, 989M2). Remove the two hand guard screws and barrel band shown in photo K. You may now proceed in accordance with the disassembly instructions described above for the Model 99C.

Step #4 — With the action removed, the bolt, charging handle, recoil spring and spring guide may now be removed. Pull the charging handle back slightly and with the forefinger of

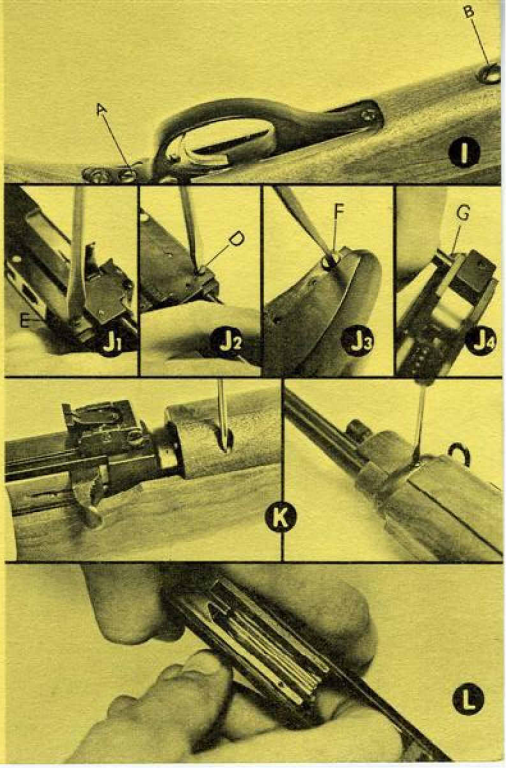


your other hand, lift the muzzle end of the breech bolt from the receiver (photo L). As you begin to lift the bolt out, the charging handle will become free and can be removed. The recoil spring and spring guide are now within easy reach for removal (photo M).

Step #5 — The barrel, receiver and action are now ready for thorough cleaning. The action should be cleaned in solvent, dried, and oiled lightly prior to reassembly.

Caution: Further disassembly of the action is not recommended and should only be attempted by a Marlin Recommended Gunsmith or the factory.

Step #6 — To reassemble, first insert the recoil spring and spring guide into the hole at the rear of the receiver. Caution should be exercised so as to prevent kinking of the recoil spring during this phase of reassembly. The charging handle can now be positioned through the ejection port as shown on photo N. To complete insertion of breech bolt be sure the charging handle fits into the slot provided for it in the breech bolt. Now insert the action into the receiver and reverse the disassembly procedure described for your particular model.



12 Maintenance

Avoid the use of oil during below freezing conditions. A dry graphite used sparingly is recommended for cold weather lubrication. Condensation droplets may form soon after the rifle is brought into a warm room or the rifle may become wet during inclement weather. In any case, all moisture should be removed from the affected areas. Exterior metal finishes may be wiped down with a slightly oiled cloth. For long term storage, lightly oil bore, barrel and action with gun oil. Your rifle should be completely unloaded and stored in a dry area.

Instructions for Factory Maintenance

Part 178.147 of the Internal Revenue Service, **Rules & Regulations Governing Commerce in Firearms and Ammunition,** entitled Repair of Firearm, states, "A person not otherwise prohibited by Federal, State or local law", (such as a convicted felon, drug addict, or mental incompetent) "may ship a firearm to a licensed

importer, licensed manufacturer, or licensed dealer for the sole purpose of repair or customizing and notwithstanding any other provision of this part, the licensed importer, licensed manufacturer, or licensed dealer may return in interstate or foreign commerce to that person the repaired firearm or a replacement firearm of the same kind and type."

A. Questions regarding the performance of your firearms should be addressed to our Gun Service Division. You should include the Serial Number, Model Number and a full description of the conditions and problems involved.

B. If you wish to return your firearm for repair, follow these instructions:

1. Be absolutely certain that your firearm is empty of all cartridges prior to mailing.
2. Pack your rifle carefully, with plenty of cushioning material, and a sturdy outer cardboard box. Do not ship in a gun case or special container that you wish returned.
3. Clearly marked on the outside of the package should be your return address.
4. Affix a complete letter of information to the outside of the package. The letter should describe the contents; e.g., whether it's a complete gun, or part; the model number and serial number; description of the damage or problem, including under what conditions they occurred; what you wish corrected or changed, and any new parts desired.
5. If not covered by warranty, and you wish an estimate, please advise. Otherwise, we will perform the necessary repairs.
6. Do not ship live ammunition to the factory.
7. Ship your firearm via Insured Mail, Express, Motor Transport or Freight. Shipment must be **prepaid** and addressed to Marlin Firearms Co., Gun Service Division, 100 Kenna Drive, North Haven, Conn. 06473, or your nearest Recommended Marlin Repair Station.

Recommended Scopes

Marlin's "Plus Power" scopes are the finest sporting scopes you'll find anywhere. Nitrogen-filled, and scratch-proof, they're guaranteed for life, even under rugged field-use conditions. These quality scopes are designed for all popular rifles.

Each model features "camera optical" edge-to-edge image sharpness, double hard-coated lenses, non-magnifying reticles and ½-minute click stops. With their exceptional light-gathering power, these scopes lengthen the shooting day at dawn and dusk — to give you extra shooting hours. A scope equipped Marlin makes the most of Micro-Groove® accuracy.

Marlin 500 Zoom Variable 3-7X, 20mm

The .22 scope that handles like a high power model, the 500 features "camera optics," edge-to-edge image sharpness and a big ⅞" tube to give you a larger, brighter field of view. Instant power change from 3X, for perfect brush shots, up to 7X for long range, pinpoint accuracy. Precise ½-minute click stops give you fine adjustments for any practical range. Sturdy 2-piece mount and lens caps included. Guaranteed for life.

Marlin 300
4X, 20mm

This fixed power .22 Marlin scope scoops in the light with a big 20mm double coated lens. Camera optics featured throughout. Precise ½-minute click stops and popular 4X power magnification make this model the most popular all around .22 scope available. Sturdy 2-piece mount and lens caps included. Guaranteed for life.

Marlin Scope Specifications

	Variable Power 500	Fixed Power 300		Variable Power 500	Fixed Power 300
Power	3X 7X	4X	Objective End Dia.	1¼"	1¼"
Exit Pupil Dia.	6.8mm 2.9mm	5mm	Eyepiece Dia.	1⅛"	1⅛"
Field at 100 yds.	26' 12'	23'	Length	11⅝"	11½"
Objective lens, Dia.	20mm	20mm	Weight*	8 oz.	7 oz.
Eye Relief	3¼"	3"	Adjustment Value	½ min.	½ min.
Tube Dia.	⅞"	⅞"			

*with mount

Marlin recommended Service Centers.*

ALABAMA

Selma 36701
WALKER ARMS COMPANY
Rt. 2, Box 38

ALASKA

Anchorage 99501
HOWARD'S GUN SHOP
528 Fifth Avenue

ARIZONA

Tucson 85719
CARMICHAEL'S SPORTING GOODS
1018 East Sixth Street

Scottsdale 85251
GUNSMOKE
118 N. Brown Avenue

Phoenix 85006
THE SHOOTER'S HAVEN
1936 E. McDowell

ARKANSAS

Little Rock 72006
KENNETH BERRY GUN SHOP
4609 Willow Spring Road

CALIFORNIA

Sacramento
ARDEN SPORTS UNLIMITED
3121 Arden Way

Garden Grove 92641
DUANE & BOB'S GUNSMITH SERVICE
12711-C Western Avenue

San Diego 92115
KRASNES, INC.
5334 El Cajon Boulevard

Belmont 94002
MICRO SIGHT
242 Harbor Boulevard

Whittier 90606
ALIBI GUN SHOP
11511 A. E. Washington Blvd.

Garden Grove 92643
BOLSA GUN CENTER
10567 Bolsa Avenue

Santa Ana 92707
STANLEY'S GUN ROOM
2139 S. Main Street

COLORADO

Denver 80203
SWANSON CUSTOM FIREARMS
1051 Broadway

Greeley 80631
CLARKS GUN SHOP
2513 11th Avenue

CONNECTICUT

North Haven 06473
MARLIN FIREARMS COMPANY
Gun Service Division
100 Kenna Drive

DELAWARE

Hockessin 19707
PAISLEY'S GUN SHOP, INC.
Route 41

DISTRICT OF COLUMBIA

Washington
N. F. STREBE
4926 Marlboro Pike, S.E.

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Tampa 33601
JESSE E. HARPE, INC.
1224 East Cass Street

Miami 33100
NATIONAL GUN TRADERS
251 S.W. 22nd

Marianna 32446
RUSSEL SPORTS DISTRIBUTORS
101-07 South Green

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THE ACCURACY GUNSHOP
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Gainesville 30501
J. D. DAVIS CO.
1168 Broad Street

Macon 31201
J. & C. GUN SHOP
2460 Emery Highway

Valdosta 31601
SPORTSMAN'S REPAIR CENTER, INC.
212 S. Patterson Street

HAWAII

Honolulu
HONOLULU SPORTING
GOODS CO. LTD.
1365 Colburn Street

IDAHO

Boise 83702
PURCELL'S SPORTING GOODS
915 Main Street

ILLINOIS

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SPORTS SERVICE CENTER
2364 N. Neva Ave.

Round Lake 60073
CROSS SPORT & GUN SHOP
Rt. #1, Box 609

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WINDSOR'S GUN SHOP
8510 Southeastern Avenue

Fort Wayne 46805
DILLON'S GUN STORE
3414 North Anthony Boulevard

North Manchester 46962
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IOWA

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LOUISIANA

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2401 South Claiborne Avenue

Alexandria 71301
EVERSULL GUN SHOP
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MAINE

Bangor 04401
CARL E. MORRISON
1422 Broadway

MARYLAND

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PELTZER'S SPORT SHOP
2311 E. Monument Street

Frederick 21701
THE MARYLAND GUN EXCHANGE, INC.
Rt. 40, West, R.D. 5

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AMERICAN ARMS COMPANY
172 Main Street

Ashley Falls 01222
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MICHIGAN

Ionia 48816
DAVE'S GUN SHOP
3994 Potters Road

Davison 48423
WILLIAMS GUN SIGHT COMPANY
7391 East Lapeer Road

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AHLMAN CUSTOM GUN SHOP, INC.

Minneapolis 55412
LLOYD'S SPORT SHOP
3456 Fremont Avenue, North

MISSISSIPPI

Brookhaven 39601
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P.O. Box 723
Highway 84 East

MISSOURI

Clayton 63105
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8403 Maryland

MONTANA

Great Falls
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17 Second Street South

NEBRASKA

Lincoln 68504
WESTERN GUN & SUPPLY COMPANY
3730 North 56th Street

NEVADA

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SATURN SPORTS INC.
881 Glendale Road

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Hooksett 03106
REILLY'S SPORT SHOP
1475 Hooksett Rd.

West Lebanon 03784
MITCHELLS GUN SHOP
East Wilder Road

NEW JERSEY

Garfield 07026
GARFIELD GUNSMITHING CO.
237 Wessington Ave.

Scotch Plains
RAY'S SPORT SHOP, INC.
Hi-Way 22

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Union 07083
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561 Delaware Avenue

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135-25 Roosevelt Avenue

Rochester 14608
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Yonkers 10700
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264 South Broadway

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DAVIDSON SUPPLY COMPANY
2703 High Point Road

Lumberton 28358
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1010 North Cedar Street

NORTH DAKOTA

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NORTH DAKOTA GUN SHOP
318 Second Street

Grand Forks 58201
PURP'S GUN SHOP
811 S. 19th St.

Minot 58701
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Hi-Way 52
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Rural Route 4

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2222 Old Troy Pike

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Route 1

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Tulsa 74115
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Pittsburgh 15235
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RHODE ISLAND

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6306 Divine Street

SOUTH DAKOTA

Aberdeen 57401
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603 Riverside Drive

Rapid City
LLOYDS GUNS
207 East North Street

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FOX & COMPANY
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Memphis 38111
DOWDLE'S SPORTING GOODS
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Nashville 37210
GUN CITY, U.S.A.
573 Murfreesboro Road

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LONGACRES
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Amarillo 79101
TOM & ROY GUN SHOP
210 West 6th Street

Dallas 75212
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Houston 77003
LES FREER, GUNSMITH
1015 Sampson Street

McAllen 78501
CUSTOM GUN SERVICE
1104 Upas Avenue

San Angelo 76901
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San Antonio 78216
NAGAL GUN SHOP
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UTAH

Salt Lake City 84111
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VIRGINIA

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Norfolk 23510
BOB'S
701 Granby Street

WASHINGTON

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Seattle
WARSHAL'S SPORTING
GOODS COMPANY
1000 First Avenue

WEST VIRGINIA

Huntington
HARRY W. COBURN
1739 — 12th Avenue

WISCONSIN

Owen
BADGERS SHOOTERS SUPPLY

Lomira 53048
BILL'S SPORTING GOODS, INC.
Box B

Milwaukee 53204
CASANOVA'S INC.
1423 S. Muskego Avenue

* A Marlin recommended service center is a gunsmith service selected by Marlin to provide certain authorized repairs at Marlin's expense and is not intended to express or imply any guarantee by Marlin Firearms Co. of the services performed by such repairers.

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To order gun parts, write for Component Parts Price List.

Part No. 460205

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